## Communications to the Editor

New Synthesis of Soluble Ladder Polymers by Nickel(0)-Catalyzed Cycloaddition Copolymerization of Cyclic Diynes

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Received May 5, 1993 Revised Manuscript Received August 2, 1993

Ladder polymer synthesis has a long history, but insolubility of the ladder polymers prepared has prevented the development of this attractive research field. 1a A new generation of the ladder polymer, however, has been brought forth by the synthesis of soluble ladder polymers using two new approaches, i.e., repetitive Diels-Alder reaction1b and polymer-analogous cyclization of linear precursors.1c,d This successful synthesis of soluble ladder polymers is stimulating further interest in the exploitation of the new synthesis of soluble ladder polymers and/or their application to electronic and optical materials.<sup>1</sup> Recently we have developed the nickel(0)-catalyzed cycloaddition copolymerization of acyclic diynes with heterocumulenes of CO22 and isocyanates.3 The efficient synthesis of the 1:1 copolymer of CO<sub>2</sub>, that is, the poly-(2-pyrone), by the cycloaddition copolymerization of the diyne is highly noteworthy.2

We communicate here nickel(0)-catalyzed facile and efficient synthesis of soluble ladder poly(2-pyridone)s (3) from cyclic diynes (1) and isocyanates (2) (eq 1), which

provides a new synthetic method of the soluble ladder polymer and also indicates a new aspect of the cycloaddition copolymerization of the diyne. The present synthetic method of the soluble ladder polymers is characterized by transition-metal-catalyzed facile one-step cycloaddition<sup>4</sup> of the acetylene with the heterocumulene as an elementary reaction.

Nine ladder poly(2-pyridone)s 3aa—cc were prepared using three commercially available cyclic diynes, i.e., 1,7-cyclotridecadiyne (1a), 1,7-cyclotetradecadiyne (1b), and 1,8-cyclopentadecadiyne (1c), and three isocyanates, i.e., phenyl (2a), cyclohexyl (2b), and n-octyl (2c) isocyanates (eq 1). The copolymerization was carried out in THF at 60 °C in the presence of a nickel(0) catalyst generated from Ni(COD)<sub>2</sub> (10 mol %) and 2 equiv of a tricyclohexylphosphine ligand according to the standard condition of the copolymerization of acyclic diynes with isocyanates.<sup>3</sup>

The results of the copolymerization are summarized in Table I. The ladder poly(2-pyridone)s (3) with molecular weights of ca. 15 000-65 000 were obtained in high yield

Table I. Nickel(0)-Catalyzed 1:1 Cycloaddition Copolymerization of Cyclic Diynes 1 with Isocyanates 2 to Ladder Poly(2-pyridone)s 3<sup>a</sup>

	3			
2		yield, <sup>b</sup> %	M <sub>n</sub> <sup>c</sup>	$M_w/M_n^c$
a a b c	aa	80	36 800	4.6
	ab	927	17 900	3.9
	ac	94	26 200	4.9
$\mathbf{b}^{e,f}$	ab	99	43 600	4.2
$egin{array}{c} \mathbf{b} & \mathbf{a}^d \\ \mathbf{b} & \mathbf{c} \end{array}$	ba	81	63 100	3.5
	bb	93	16 400	6.0
	bc	98	26 000	6.9
$\mathbf{a}^e$	ca	90	39 800	1.9
$\mathbf{b}^e$	cb	91	23 800	5.4
Ce	cc	89	19 100	2.0
	a b c be-f a <sup>d</sup> b c a <sup>e</sup> b <sup>e</sup>	$egin{array}{cccccccccccccccccccccccccccccccccccc$	a aa 80 b ab 92 <sup>7</sup> c ac 94 be-f ab 99 a <sup>d</sup> ba 81 b bb 93 c bc 98 a <sup>e</sup> ca 90 b <sup>e</sup> cb 91	2 yield, b % M <sub>n</sub> c  a aa 80 36 800 b ab 927 17 900 c ac 94 26 200 be-f ab 99 43 600 ad ba 81 63 100 b bb 93 16 400 c bc 98 26 000 ae ca 90 39 800 be cb 91 23 800

 $^a$  1, 1.00 mmol; 2, 1.00 mmol; Ni(COD)<sub>2</sub>/1 = 0.10; PCy<sub>3</sub>/Ni(COD)<sub>2</sub> = 2; solvent, THF, 5 mL; temp, 60 °C; time, 20 h.  $^b$  Based on the formation of a 1:1 copolymer of 1 with 2.  $^c$  Determined by GPC with polystyrene standards in chloroform.  $^d$  2, 5.00 mmol.  $^c$  2, 2.00 mmol.  $^f$  Ni(COD)<sub>2</sub>/1a = 0.02; solvent, THF, 2.5 mL; temp, 90 °C.

by purification with  $CH_2Cl_2/Et_2O$  or  $CH_2Cl_2/MeOH$ . They were soluble in methylene chloride, chloroform, and acetic acid. The copolymerization of 1c with an equimolar amount of 2a-c gave insoluble copolymers on account of probable formation of branched and/or cross-linked ladder poly(2-pyridone)s originating from the generation of diyne trimerization units<sup>5</sup> (for example, eq 2) in the copolymers.

Use of a 2-fold excess of 2a-c to 1c suppressed the diyne trimerization to afford soluble ladder poly(2-pyridone)s 3ca-cc. The equimolar 1b/2a copolymerization also produced sparingly soluble poly(2-pyridone) 3ba. Thus the feed ratio of 2 to 1 controls 1:1 copolymerizability of the copolymerization to affect the solubility of the ladder poly(2-pyridone). Films of 3aa, 3ba, 3ca, and 3cc could be made from their chloroform solutions. Poly(2-pyridone) 3ca had a thermal stability similar to that of the poly-(2-pyridone)<sup>3</sup> prepared from 3,11-tetradecadiyne and 2a to show a rapid weight loss around 420 °C under nitrogen.

Formation of ladder poly(2-pyridone)s 3 was demonstrated by IR,  $^1$ H NMR, and  $^{13}$ C NMR spectroscopies. For example, poly(2-pyridone) 3aa showed its IR  $\nu$ (C=O) absorption at 1627 cm $^{-1}$ . Its  $^{13}$ C NMR spectrum exhibited C=C and C=O absorptions at  $\delta$  116.2–119.0 (m), 143.0–146.0 (m), 150.0–153.0 (m), 163.0–164.0 (m) (C=C and C=O absorptions of 2-pyridone rings), 128.0–131.0 (m) (C=C absorptions of 2-pyridone rings and C<sub>6</sub>H<sub>5</sub> groups), and 140.2–141.4 (m) (C<sub>6</sub>H<sub>5</sub> group absorptions) (Figure 1a).  $^{14}$ H NMR peaks were observed at  $\delta$  0.80–2.10 (m, 10H), 2.10–3.20 (m, 8H), 7.00–7.30 (m, 2H), and 7.30–7.70 (m, 3H) with satisfactory relative peak areas.

Homopolymerization of 1a-c under the copolymerization condition gave methanol-insoluble homopolymers with molecular weights of ca.  $M_n = 500-1400$  in ca. 50-100% yield. Their  $^{13}$ C NMR major C—C absorptions of diyne trimerization units<sup>5</sup> (for example, eq 2) appeared at

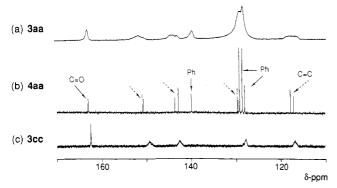


Figure 1. <sup>13</sup>C NMR C=C and C=O absorptions of (a) poly-(2-pyridone) 3aa, (b) the fraction I of cooligomer 4aa involving its two regioisomers, and (c) poly(2-pyridone) 3cc.

 $\delta$  136.0-138.6 (m) ppm with or without minor ones at  $\delta$ 128.1-129.5 (m) ppm. Homopolymerization of 2a under the copolymerization condition produced unidentified products with the low molecular weight of  $M_n = \text{ca. } 400$ . Poly(2-pyridone)s 3ab, 3ac, 3bb, 3bc, 3cb, and 3cc (Figure 1c) without the phenyl isocyanate component showed the five characteristic <sup>13</sup>C NMR C=C and C=O absorptions without the above-mentioned C=C absorptions of divne homopolymers. This finding indicates that efficient 1:1 cycloaddition copolymerization of cyclic divnes 1 with 2b and 2c occurs to produce corresponding ladder poly(2pyridone)s.

To confirm further the ladder poly(2-pyridone) structure, cooligomer 4aa consisting of two molecules of diyne 1a and one molecule of isocyanate 2a was prepared in 80% yield by the short-time reaction using a 2-fold excess of 1a to 2a. Cooligomer 4aa was a mixture of four regioisomers (eq 3). HPLC purification of 4aa afforded

$$(CH_{2})_{5} (CH_{2})_{5} (CH_{2})_{5} (CH_{2})_{4}$$

$$(CH_{2})_{4} (CH_{2})_{5} (CH_{2})_{4}$$

$$(CH_{2})_{4} (CH_{2})_{5}$$

$$(CH_{2})_{4} (CH_{2})_{5}$$

$$(CH_{2})_{4} (CH_{2})_{5}$$

$$(CH_{2})_{4} (CH_{2})_{5}$$

$$(CH_{2})_{5} (CH_{2})_{4}$$

$$(CH_{2})_{5} (CH_{2})_{5}$$

$$(CH_{2})_{5} (CH_{2})_{5}$$

$$(CH_{2})_{5} (CH_{2})_{5}$$

two fractions I and II, each of which contained two regioisomers. Fraction I exhibited 10 <sup>13</sup>C NMR C=C and C=O absorptions of two kinds of 2-pyridone rings at  $\delta$ 117.0, 117.7, 129.5, 129.7, 142.9, 143.6, 150.7, 150.9, 162.9, and 163.0 along with other absorptions at  $\delta$  14.2–30.5 (CH<sub>2</sub> absorptions), 79.29, 79.31, 79.9, 80.1, 81.6, 81.7, 82.5 (C=C absorptions), 127.97, 128.01, 128.51, 128.60, 129.17, 129.14, 139.86, and 139.89 ( $C_6H_5$  group absorptions) (Figure 1b). Excellent correspondence (Figure 1) of the <sup>13</sup>C NMR C=C and C=O absorptions of 3aa and 3cc with those of regioisomers of 4aa indicates that efficient 1:1 cycloaddition copolymerization of 1a with 2a and 1c with 2c occurs to produce ladder poly(2-pyridone)s 3aa and 3cc. Thus, the primary structure of the copolymer of the ladder poly-(2-pyridone) was demonstrated, but its microstructures such as orientation of the 2-pyridone carbonyl group along the copolymer chain and its side position of the poly(2pyridone) ladder were not determined at the present time although the ladder poly(2-pyridone) obtained seems to have these random microstructures.

The relationship of the reaction time with the copolymer yield and molecular weight in the 1a/2b copolymerization is shown in Figure 2. It reveals a characteristic nature of

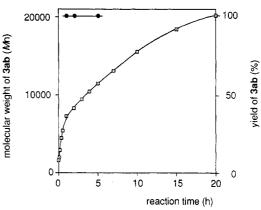


Figure 2. Relationship of the reaction time with the yield (•) and the molecular weight (a) of 3ab in the copolymerization of 1a with 2b.

copolymer growth in the ladder poly(2-pyridone) formation: comonomers are rapidly consumed to form cooligomers and copolymers, which then react each other via stepwise polyaddition to grow to the ladder poly(2pyridone)s with higher molecular weights.

Previously we reported briefly the preparation of the soluble ladder poly(2-pyrone) by the nickel(0)-catalyzed cycloaddition copolymerization of 1a with CO<sub>2</sub>.<sup>2a</sup> The copolymerization of 1c with CO2, however, produces an insoluble ladder poly(2-pyrone).6 The present ladder poly-(2-pyridone) synthesis has a significant advantage over the ladder poly(2-pyrone) synthesis, that is, (1) synthesis of a variety of ladder poly(2-pyridone)s by changing the structure of the isocyanate cycloaddition component and (2) control of the 1:1 copolymerizability of the copolymerization, which is related to the solubility of the poly-(2-pyridone), by changing the feed ratio of the isocyanate to the cyclic diyne. Synthesis of a variety of ladder polymers may be possible by changing the structure of the cyclic diyne and the kind of the cycloaddition component.

Acknowledgment. The authors are grateful to Dainippon Ink & Chemicals, Inc., for partial assistance to this study.

## References and Notes

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- (7) The result of the elemental analysis of poly(2-pyridone) 3ab was not satisfactory. Anal. Calcd for  $(C_{20}H_{29}NO)_n$ : C, 80.22; H, 9.76; N, 4.68. Found: C, 75.14; H, 9.59; N, 4.23. It was found that ashes were formed after combustion analysis. This finding indicates that nickel salts contaminate 3ab, which was confirmed by X-ray fluorescence analysis.